

CASKET LID AND METHOD OF MAKING SAME

Abstract of the Disclosure

5 A method of making a one-piece, unitary lid
for a casket comprises providing tooling configured to
produce a casket lid having a crown, a pie, a rim and a
header, providing settable material, preferably a
mixture of wood chips and binder, from which to mold
the lid, molding the settable material with the tooling
and permitting the settable material to set. The
10 tooling transmits a wood grain pattern into the
settable material. The wood grain pattern of the lid
is continuous when viewed rotated 180° about an axis
perpendicular to the plane defined by the lid, located
medially of the transverse extent of the lid and
15 coinciding with the header end edge of the lid. Thus
two such caps placed end-to-end have a continuous wood
grain pattern extending from the head end of the casket
to the foot end of the casket. Resin impregnated
tissue paper is applied to the settable material prior
20 to molding. The resin impregnated tissue paper
conforms to the wood grain and conceals the wood chips.